

01

WHAT IT IS

The framework governing how industrial systems communicate, operate, and are isolated from corporate networks (IT).

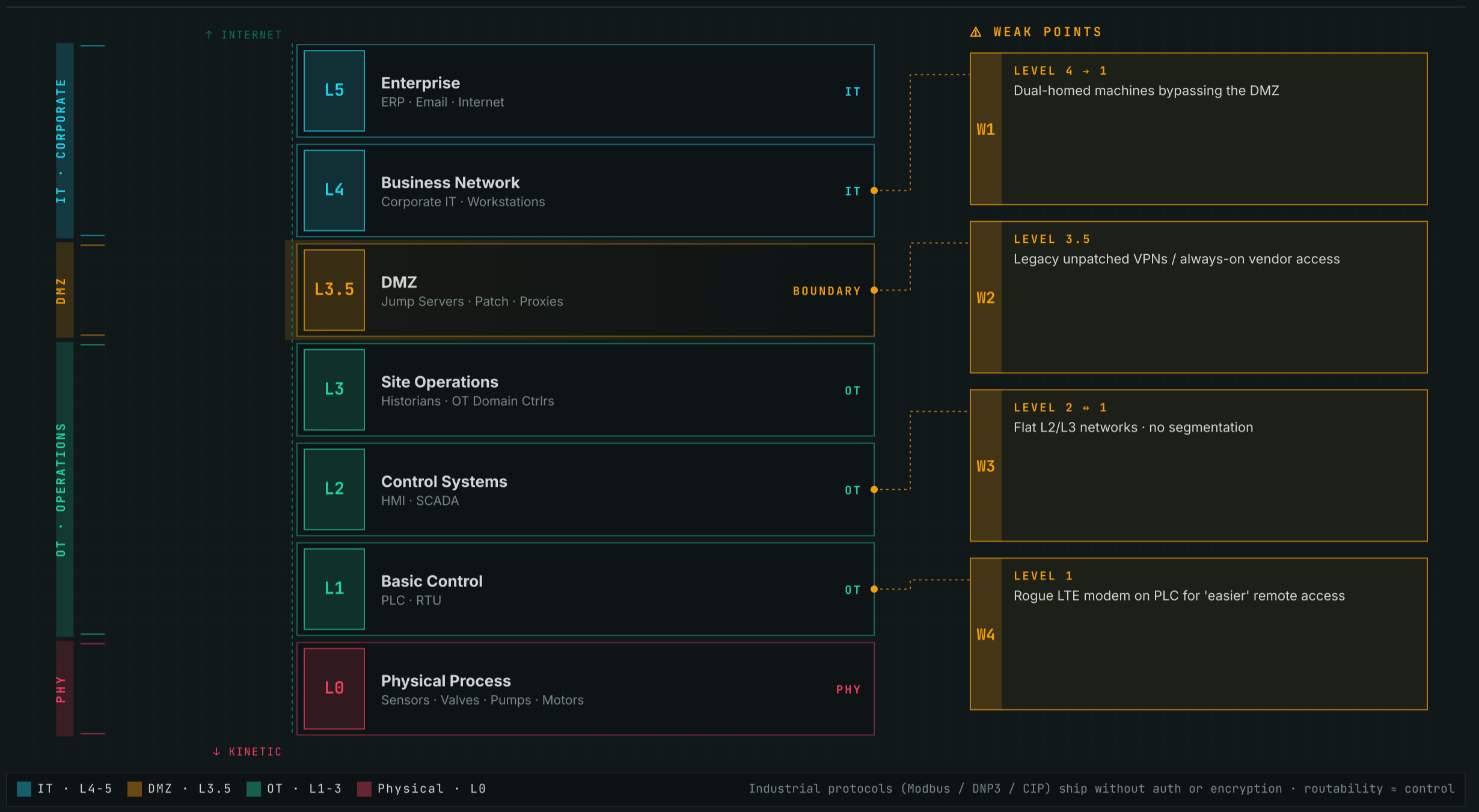
WHY IT MATTERS

A breach in OT translates to kinetic impact — physical damage, environmental disaster, or loss of life.

WHERE

Manufacturing floors, power grids, water treatment facilities, offshore oil rigs.

§02 Purdue Model + IEC 62443 · zones · conduits · weak points



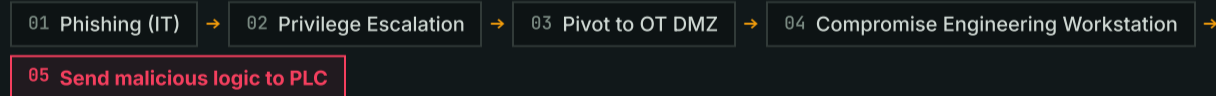
§03 Attack Surface · where IT becomes OT

IT/OT Convergence Compromise IT workstation → dump creds → lateral move through poorly-segmented OT DMZ.

Vendor Remote Access Third-party maintenance with overly permissive, always-on access to L2/L3 assets.

Insecure Protocols Modbus / DNP3 / CIP lack auth & encryption — if you can route to it, you can control it.

KILL CHAIN



§04 MITRE ATT&CK · ICS · techniques most-used in OT compromise

- T0866 Exploitation of Remote Services**
Abusing RDP / VNC on HMIs.
- T0889 Modify Parameter**
Change setpoints on HMI — override temp limit → equipment failure.
- T0836 Modify Control Logic**
Push malicious ladder logic to PLC — change physical process behavior.

§05 Detection & Monitoring · signals · why active scans break OT

- Cross-boundary traffic**
Connections across IT ↔ OT boundary, esp. L4 IP → L1 PLC direct.
- Abnormal PLC programming**
STOP commands, logic uploads, downloads outside maintenance windows.
- Why IT tools fail**
Active scans crash fragile OT devices. Use passive taps (SPAN/Mirror) parsing industrial protocols.

§06 Mitigation & Hardening · what to actually deploy

- Zones & Conduits**
IEC 62443 — group assets by security req (Zones); restrict comms to defined paths (Conduits).
- Secure Access**
Zero-trust network access for vendors. Kill broad legacy VPNs.
- Jump Host Hardening**
MFA on all jump boxes. Disable RDP copy/paste & drive mapping IT→OT.

§07 Red Team · offensive · what actually works

- 01** Living off the land — native engineering tools on compromised workstations are enough to manipulate processes.
- 02** Easy wins: cleartext passwords in vendor docs; rogue LTE modems plugged into PLCs by engineers.
- 03** Once inside, you rarely need exploits.

§08 Blue Team · defensive · what most teams miss

- 01** Don't over-focus on patching PLCs — uptime requirements make it brutal.
- 02** Highest impact: strict ingress/egress filtering at L3.5 DMZ.
- 03** If IT is ransomware'd, OT must sever ties and operate autonomously.

§09 Quick Commands · passive only on production OT

```
> wireshark -Y 'modbus' → Filter Modbus TCP traffic
> grassmarlin --passive → Passive OT network mapping
> malcolm ingest pcap/ → Visualize OT traffic, no active scans
> nmap --script s7-info -sT → Use ONLY in lab — can crash live PLCs
```

§10 Memory Hooks · commit these to muscle memory

| | | |
|--|---|--|
| <p>Purdue 5=IT · 3=OT Servers · 2=HMI · 1=PLC · 0=Physics</p> | <p>AIC not CIA Availability > Integrity > Confidentiality. Uptime is king.</p> | <p>IEC 62443 Gold standard. Remember: Zones & Conduits.</p> |
|--|---|--|